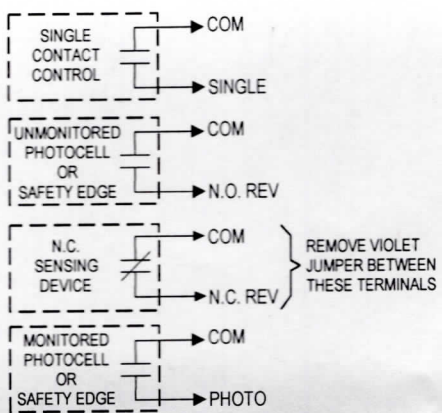


SETTING OPERATOR MODE SWITCHES

- NOTES:**
 1 - A MONITORED SAFETY SYSTEM MUST BE INSTALLED IN ORDER TO SET MOMENTARY PRESSURE OPERATION.
 2 - FACTORY SETTING IS C2 (CONSTANT PRESSURE CLOSE)

OPERATING MODE	SWITCH 1	SWITCH 2	SWITCH 3	SWITCH 4
C2 OPERATION	OFF	OFF	OFF	OFF
B2 OPERATION	ON	OFF	OFF	OFF
D1 OPERATION	OFF	ON	OFF	OFF
E2 OPERATION	ON	ON	OFF	OFF
TS OPERATION	OFF	OFF	ON	OFF
T OPERATION	ON	OFF	ON	OFF

- C2 - CONSTANT PRESSURE CLOSE
- B2 - MOMENTARY PRESSURE, OPEN / CLOSE
- D1 - CONSTANT PRESSURE, OPEN / CLOSE
- E2 - CONSTANT PRESSURE CLOSE, W / ROLL BACK
- TS - TIMER TO CLOSE
- T - STOP OR SAFETY DEACTIVATES TIMER



WIRED FOR 115 V, 1Ø

PowerMaster
 FOR USE WITH: DOOR OPERATORS EQUIPPED WITH A 230404 CIRCUIT BOARD AND CAP START MOTOR.

DATE: 1-20-11	REV. 2
BY: B.F.	
CONTROL WIRING DIAGRAM	
# 6511	

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NOTE: REMOVE JUMPER FROM COM TO STOP TERMINALS IF STOP BUTTON IS USED.