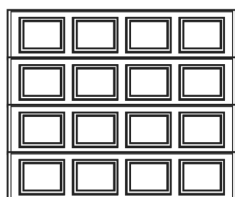
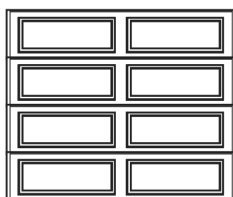


Garage Door Specifications

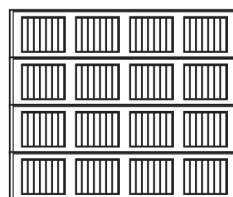
Coach House Accents
Signature/Heritage Window will
fit on most standard,
raised-panel, flat Panel and
entry level steel carriage house
style doors. This included
"Short Panels" and "Long
Panels"



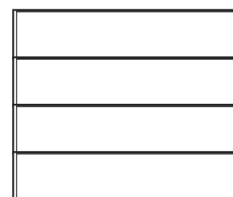
Short Raised Pane



Long Raised Pane

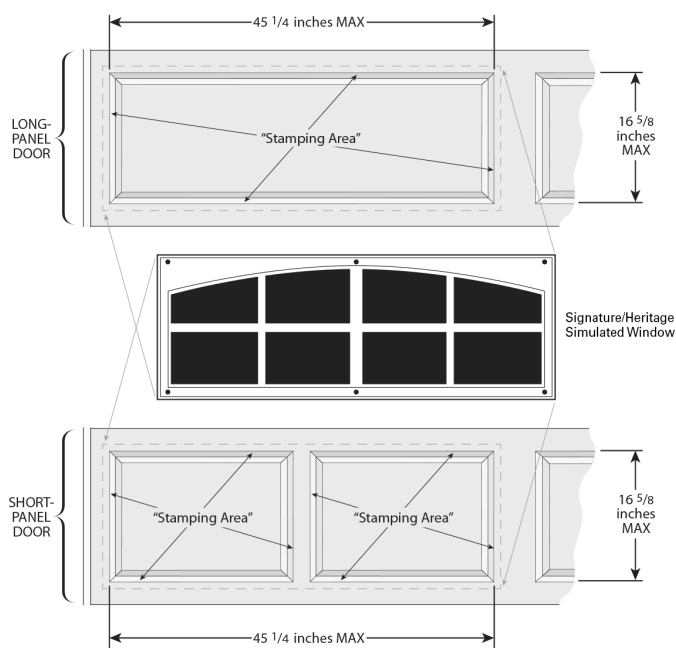


Vertical Ribs



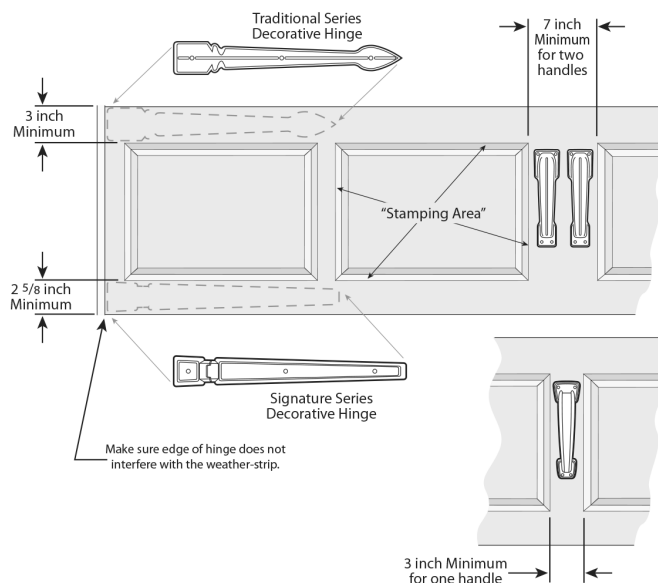
Flat Panel

Measuring for Window Installation:



- Measure to the outer edges of the stamping area(s)
- Full width cannot exceed 45 1/4 Inches
- Full height cannot exceed 16 5/8 Inches
- For 1 car garage door, use one kit (2 windows)
- For 2 car garage door, use 2 kits (4 windows)

Measuring for Hinge & Handle Installation:



- Measure to the outer edges of the stamping area
- Always measure with the door fully closed. Be sure hinges do not interfere with the weather stripping at the edge of the door.

PLEASE NOTE: ALWAYS MEASURE YOUR DOOR PANEL TO BE SURE!

Garage door manufacturers may change stamping sizes due to model and design changes. Action Industries cannot be responsible for these changes. Signature/Heritage windows are 45 1/4 Inches long by 16 5/8 Inches tall.

Installing Your Windows

How To Install:

1. Verify that your windows will fit properly on your garage door. (Refer to the back of this document "Garage Door Specifications").
2. Place your window onto the garage door where desired, using a tape measure ensure that the window is positioned properly on the door panel. Drill 1/8 Inch holes in the 8 locations. Start with center holes.
3. Lay the window face down on a smooth surface to avoid scratching it, and remove the protective film from the back of the Plexiglass.
4. Insert the 8 screws into the mounting holes from the front of the panel and press the rubber washers onto the screw threads from the back side. Ensure the rubber washers make contact with the surface of the panel.



5. Lift the window up to the door panel and align the protruding screws to the pilot holes. Tighten the screws to fasten the window to the door. DO NOT OVERTIGHTEN, which can pull the threads from the holes or distort the panel.

Repeat this process for other panels.

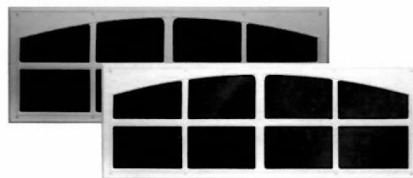


NOTE: ALWAYS MEASURE YOUR DOOR PANEL BEFORE YOU START!

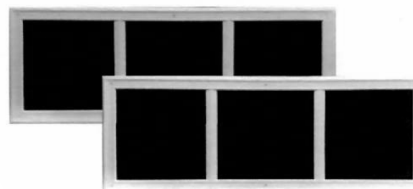
Manufacturers may change stamping sizes due to model and design changes. Action Industries cannot be responsible for these changes

Action Industries
13325 Darice Parkway
Strongsville OH 44149

Signature Windows (white & sandstone)



Heritage Windows (white & sandstone)

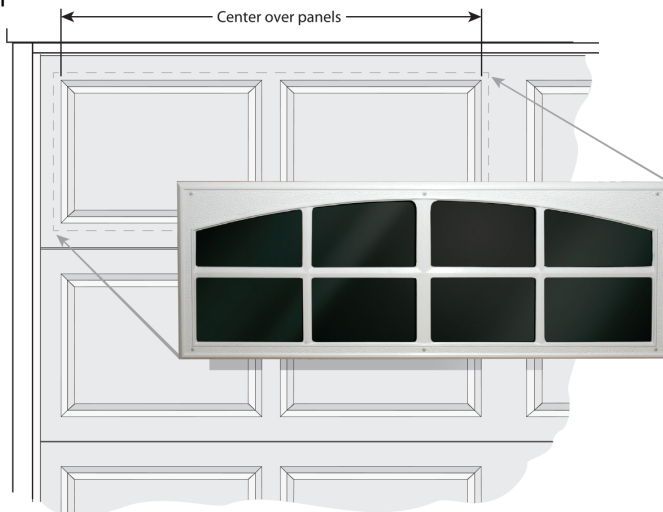


Your Window Kit Includes:

- 2 Window Frames with Plexiglass Inserts
- 16 Phillips Head 1 1/2" Screws
- 16 Rubber Washers

Tools Required for Installation:

- Electric Drill with 1/8" Drill Bit
- Phillips Head Screw Driver
- Tape Measure
- Level
- Step Stool or Ladder



Shown is a short-panel door. Use the same technique for long panel or flat panel doors.