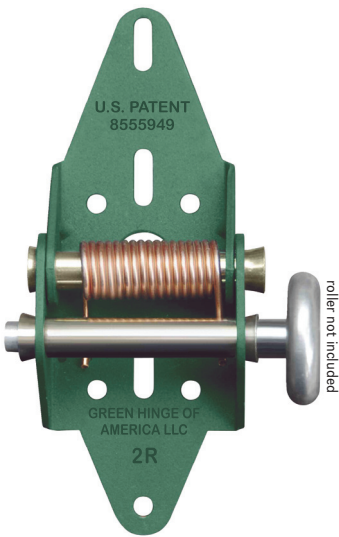


Made & Assembled in the U.S.A.

Installation Instructions



WARNING

- Recommended to be installed by a professional

Tools Needed:

- Combination Wrench or Socket Head and Driver

Hinges

- Available to fit up to and including 20' high door
- Can be used on steel, aluminum, fiberglass and wood doors

If your door is connected to an automatic opener, be sure to disengage the opener before beginning work.

Caution: Replace hinges only when is in down and locked position. Never replace more than one hinge at a time.

Step 1: Using a wrench or socket driver, remove old hinge from door one at a time.
NOTE: Hinge #1 is at the top of the first section. See Figure 1.

Note: Be sure to save and reuse your hardware (fasteners and rollers). If the hardware is not re-usable, the necessary hardware will need to be purchased.

Step 2: Reinsert the roller into the hinge and the track before bolting hinge to door.

For proper installation of the roller into the hinge, the words "U.S. Patent" MUST be readable left to right.

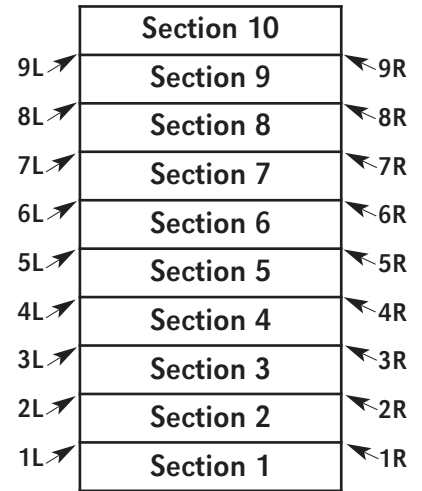
Insert the hinge with roller into the track and using the hardware, bolt the new hinge to the door. If the holes on the hinge and the holes on the door do not line up, use the alternative bolt pattern holes provided on each hinge.

Step 3: If needed, the tension on each hinge can be adjusted by the movement of the standing spring. For maximum tension, move the standing spring toward the roller.

Step 4: Repeat steps 1, 2 & 3 for remaining hinges until all hinges have been replaced.

* *Single hinges that are sold separately are for replacement use only*

FIGURE 1



20' high door illustrated

